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D4148-041
Job Sheet 197026



Part No: D4148-041

Job Qty: 8 pcs

Part Name: Fwd Crosstube Lug Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 6/27/19

Job Tracking No:

Due Date: 7/20/19

Created By: Kimberley Guerin

Type: Stock

Description:

Note: DWG REV E SHEETS 1,2 IPP Rev:A 10.06.24 new issue DD verf:EC IPP Rev:B 10.07.22 as per revB DD
verf:JLM IPP Rev:C 10.10.29 as per revC DD verf:EC IPP REV:D 11.03.02 AS PER DWG REV.D DD
VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	8 pcs	7/20/19		0.00	2.40	Small Fab - 1		AUG 01 2019
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
110	QC 5	8 pcs	7/20/19		0.00	0.00	QC 5 - 10		AUG 01 2019
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
120	Packaging 3-1 - Stock - B4B	8 pcs	7/20/19		0.00	0.00	Packaging 3 - 1 - B4B		AUG 01 2019
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		

DAS
40
9-89

DAS
28
9-89

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				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
130 QC 21 - SA	8 pcs	7/20/19	0.00 0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	
				QC 21 - SA - 53	

Part Op 100 - Small Fab

Descriptions: 110 - QC5- Inspect part completeness to step on W/O

120 - Identify as per dwg & Stock Location:

130 - QC21- Final Inspection - Work Order Release

AUG 01 2019

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3C12A	Bolt	16 Ea (2 ea)	100-Small Fab - 1	8156971
AN4C13A	Bolt	24 Ea (3 ea)	100-Small Fab - 1	8196194-5
D2690-6	Lanyard	8 pcs (1 ea)	100-Small Fab - 1	81984701
D3910-1	Crosstube Lug	8 pcs (1 ea)	100-Small Fab - 1	5x8150012-2
D4091-1	Mounting Lug	8 pcs (1 ea)	100-Small Fab - 1	8182262
D4148-1	Crosstube Lug Plate, Fwd	16 pcs (2 ea)	100-Small Fab - 1	6x8190111-10
D4148-3	Stud Receiver, Lower	8 pcs (1 ea)	100-Small Fab - 1	8199123
D4148-5	Eyebolt Stud	8 pcs (1 ea)	100-Small Fab - 1	8196673
MS17984-C413	Quick Release Pin	8 pcs (1 ea)	100-Small Fab - 1	8155663
MS20615-4M18	Rivet	64 Ea (8 ea)	100-Small Fab - 1	5x8145745-59
MS21043-3	Nut	16 Ea (2 ea)	100-Small Fab - 1	8176493
MS21043-4	Nut	24 Ea (3 ea)	100-Small Fab - 1	8144558
NAS1149C0332R	Washer (AN960C10L)	32 Ea (4 ea)	100-Small Fab - 1	8174458
NAS1149C0432R	Washer (AN960C416L)	48 Ea (6 ea)	100-Small Fab - 1	8181723

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	AN3C12A	16	89	0
	AN4C13A	24	239	0
	D2690-6	8	141	0
	D3910-1	8	76	0
	D4091-1	8	60	0
	D4148-1	16	25	0
	D4148-3	8	37	0
	D4148-5	8	38	0
	MS17984-C413	8	30	0
	MS20615-4M18	64	210	0
	MS21043-3	16	764	0
	MS21043-4	24	956	0
	NAS1149C0332R	32	3,664	0
	NAS1149C0432R	48	1,417	0

Part Specifications

Specifications could not be found.

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